

Bredel 40

Bredel hose pumps (10-50)



Features and benefits

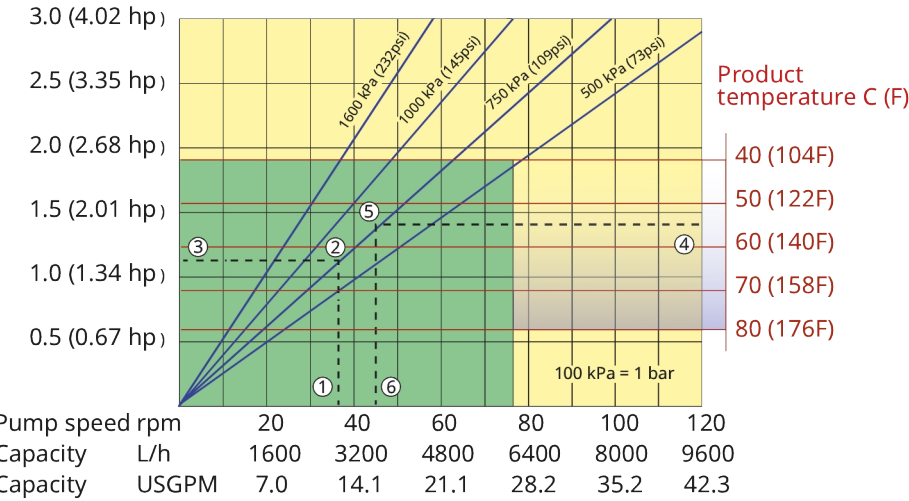
- Dry running and self-priming
- Suction capability up to 9.5 mWC (354 inWC)
- No seals, ball-checks, diaphragms, glands, immersed rotors, stators or pistons to leak, clog, corrode or replace
- Handles abrasive slurries, corrosive acids, gaseous liquids
- No slippage, allowing true positive displacement for accurate, repeatable metering
- No ancillary equipment, check valves, sealing water flush systems or run-dry protection required
- Fully reversible to blow out suction and drain lines safely



Bredel 40 performance

Bredel 40

Required motor power kW (hp)



1. Flow required indicates pump speed
2. Calculated discharge pressure
3. Net motor power required
4. Product temperature
5. Calculated discharge pressure
6. Maximum recommended pump speed

Note: The area of continuous operation diminishes with increased product temperatures. For product temperatures >40C, the area of continuous operation reduces to the corresponding red temperature line.

- Continuous duty
- Intermittent duty

* Maximum 3 hours operation followed by minimum 1 hour stop

Technical specifications

	Bredel 40
Max. flow rate continuous	5985 L/h (1579 USGPH)
Max. flow rate intermittent	9576 L/h (2527 USGPH)
Volume per revolution	1.33 L (0.35 USG)
Max. continuous operating speed	75 rpm
Max. intermittent operating speed	120 rpm
Max. operating pressure	16 bar (232 psi)
Max. inlet pressure	2.5 bar abs (38 psi abs)
Max. suction capability	9.5 mWC (374 inWC)
Suction capability (80% Flow rate)	9 mWC (354 inWC)
Operating temperature	-20 °C to 45 °C (-4 °F to 113 °F)
Fluid temperature	-20 °C to 80 °C (-4 °F to 176 °F)
Min. starting torque	320 N m (2832 in.lbs)
Weight	180 kg (397 lbs)
Hose lubricant required	5 L (1.32 USG)
Port configurations	Down, Left, Right, Up
Compatible hose materials	CSM, EPDM, F-NBR, NBR, NBR for food, NR-Metering, NR-Transfer
Compatible tube materials	Bioprene
Flange assembly type	ANSI, DIN, JIS

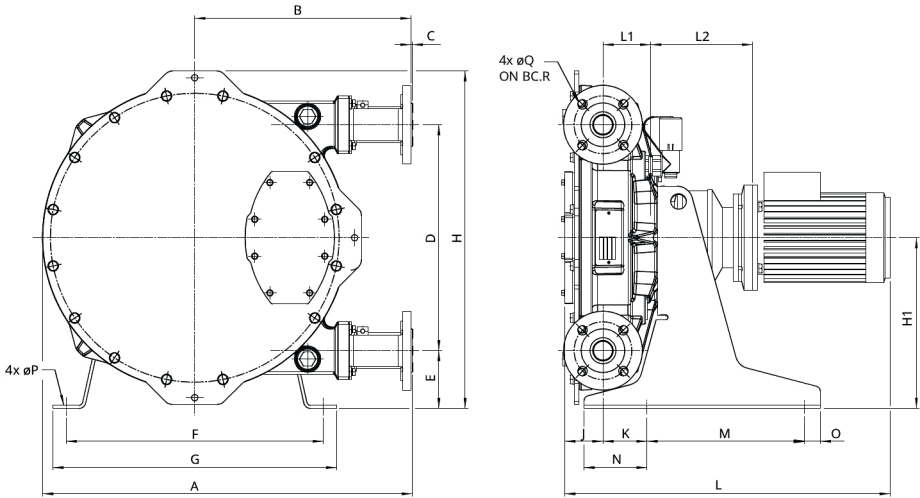
Please consult your Bredel representative for lower or higher temperature operation.

Allowable ambient temperature is based on pump capabilities and may be further limited by gearbox ambient capabilities.

Materials of construction

	Bredel 40
Hose material	Bioprene (tube), CSM, EPDM, F-NBR, NBR, NBR for food, NR-Metering, NR-Transfer
Housing	Cast iron, ISO12944 category C4M
Rotor assembly	Cast iron, ISO12944 category C4M
Cover assembly	Mild steel
Brackets and fasteners	Galvanised steel, Stainless steel 316
Support frame	Galvanised steel, Stainless steel 316
Hose clamps	Galvanised steel, Stainless steel 316
Seals	Neoprene, Nitrile

Bredel 40 dimensions



Type	A	B	C	D	E	F	G	H	H1	J	K	Lmax	L1	L2max	M	N	O	ØP	ØQ	R
Bredel 40 (mm)	705	412	2.5	430	110	490	540	643	325	73	84	906	91	301	300	120	30	18	18	110
Bredel 40 (inches)	27.8	16.2	0.09	16.9	4.3	19.3	21.3	25.3	12.8	2.9	3.3	35.7	3.6	11.9	11.8	4.7	1.2	0.71	0.71	4.3
Connector sizes									ANSI 150#				EN DIN				JIS			
Bredel 40									1.5"				40mm				40mm			

Disclaimer: The information contained in this document is believed to be correct at the time of publication, but Watson-Marlow Bredel BV accepts no liability for any error it contains, and reserves the right to alter specifications without prior notice. All mentioned values in this document are values under controlled circumstances at our test bed. Actual flow rates achieved may vary because of changes in temperature, viscosity, inlet and discharge pressures and/or system configuration. APEX, DuCoNite, Bioprene and Bredel are registered trademarks.



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