

Bredel Heavy Duty 65

Bredel Heavy Duty pumps

Bredel

Hose Pumps

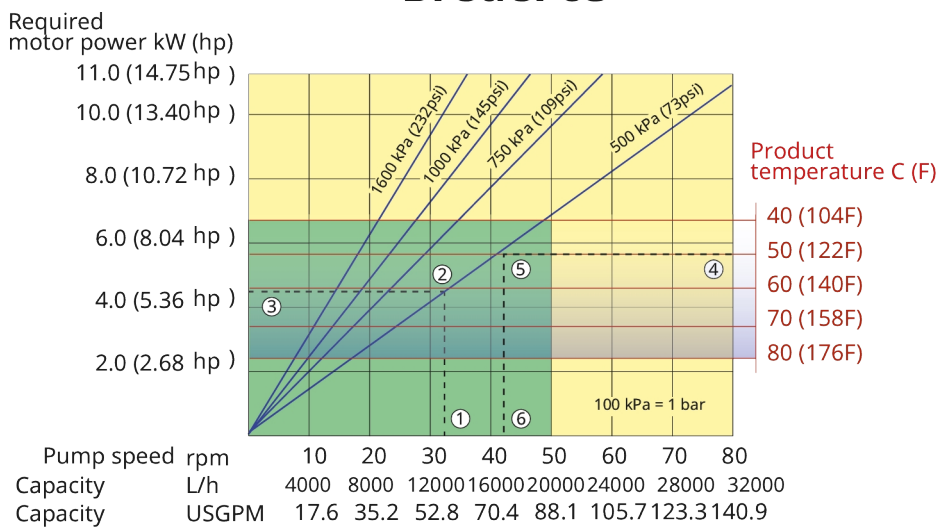
Features and benefits

- Heavy duty frame: designed for safer pump transportation, using a forklift truck
- Heavy duty bearings: provide improved lifetime when pumping high-solid content slurries
- Window guard: extra protection for the inspection window
- Reinforced brackets: more robust design, less risk of lubricant leakage, easier maintenance
- C4H paint: enhanced durability in highly corrosive environments



Bredel Heavy Duty 65 performance

Bredel 65



Note: The area of continuous operation diminishes with increased product temperatures. For product temperatures >40C, the area of continuous operation reduces to the corresponding red temperature line.

1. Flow required indicates pump speed
2. Calculated discharge pressure
3. Net motor power required
4. Product temperature
5. Calculated discharge pressure
6. Maximum recommended pump speed

- Continuous duty
- Intermittent duty

* Maximum 3 hours operation followed by minimum 1 hour stop

Technical specifications

	Bredel Heavy Duty 65
Max. flow rate continuous	20100 L/h (5303 USGPH)
Max. flow rate intermittent	32160 L/h (8485 USGPH)
Volume per revolution	6.7 l (1.77 USG)
Max. continuous operating speed	50 rpm
Max. intermittent operating speed	80 rpm
Max. operating pressure	16 bar (232 psi)
Max. inlet pressure	2 bar abs (30 psi abs)
Max. suction capability	9.5 mWC (374 inWC)
Suction capability (80% Flow rate)	8 mWC (315 inWC)
Operating temperature	-20 °C to 45 °C (-4 °F to 113 °F)
Fluid temperature	-20 °C to 80 °C (-4 °F to 176 °F)
Min. starting torque	1150 N m (10178 in.lbs)
Weight	640 kg (1411 lbs)
Heavy Duty bracket weight	13.5 kg
Heavy Duty bracket weight	29.8 lbs
Window guard weight	5.1 kg (11.3 lbs)
Heavy Duty support frame weight	103 kg (228 lbs)
Hose lubricant required	20 l (5.28 USG)
Port configurations	Down, Left, Right, Up
Bearing configuration	Heavy duty bearings or 3 std bearings
Compatible hose materials	CSM, EPDM, F-NBR, NBR, NBR for food, NR-Metering, NR-Transfer
Flange assembly type	ANSI, DIN, JIS

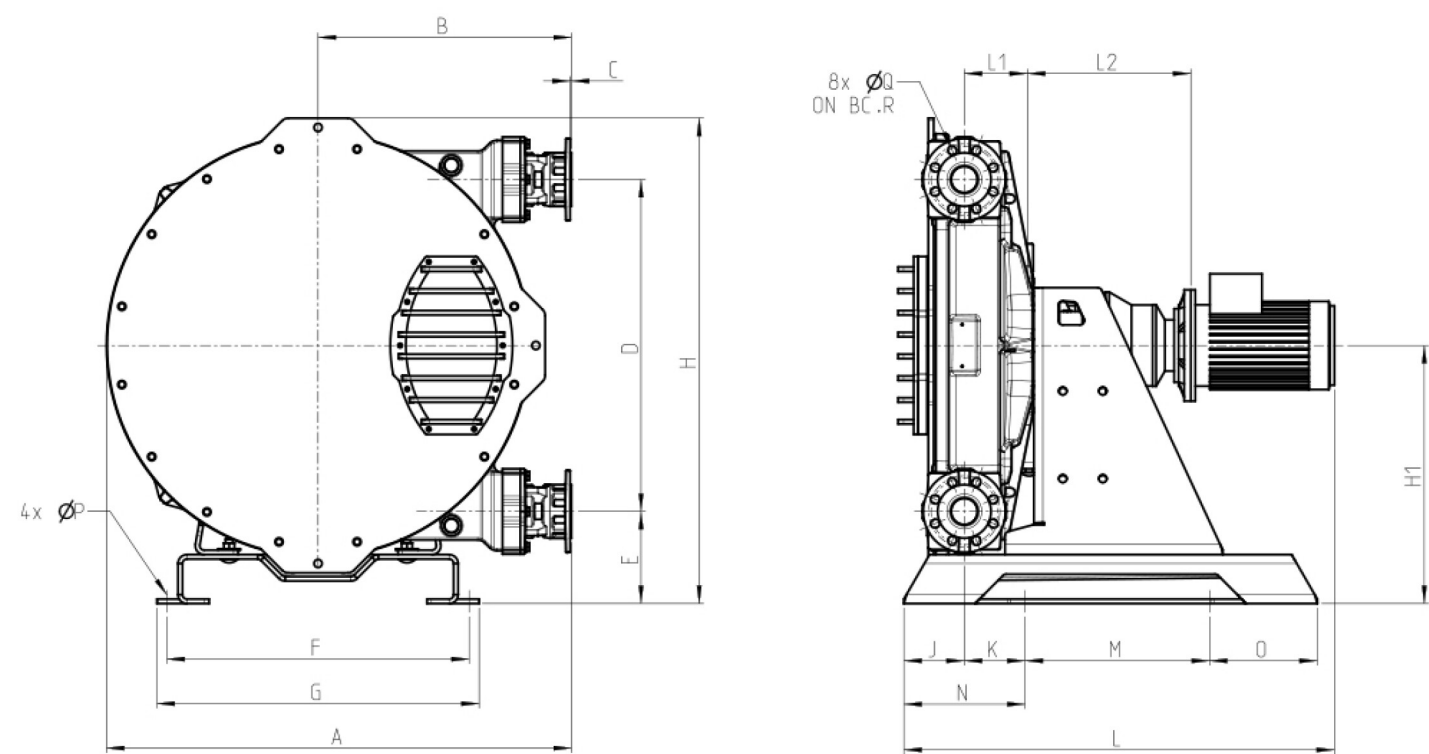
Please consult your Bredel representative for lower or higher temperature operation.

Allowable ambient temperature is based on pump capabilities and may be further limited by gearbox ambient capabilities.

Materials of construction

	Bredel Heavy Duty 65
Hose material	CSM, EPDM, F-NBR, NBR, NBR for food, NR-Metering, NR-Transfer
Housing	Cast iron, ISO12944 category C4H, ISO12944 category C4M, ISO12944 category C5M
Rotor assembly	Cast iron, ISO12944 category C4M
Cover assembly	Cast iron, ISO12944 category C4M
Brackets and fasteners	Cast iron, Galvanised steel, ISO12944 category C4M, Stainless steel 316
Support frame	Galvanised steel, ISO12944 category C4H, ISO12944 category C5M, Stainless steel 316
Coupling bush	Alloy steel
Seals	Neoprene, Nitrile, Thermoplastic polyurethane
Window guard	ISO12944 category C4H, Steel

Bredel Heavy Duty 65 dimensions



Type	A	B	C	D	E	F	G	H	H1	J	K	Lmax	L1	L2max	M	N	O	ØP	ØQ	R
Bredel 65 (mm)	1046	570	3	746	207	680	725	1091	580	136	137	1204	141	486	415	273	243	18	18	145
Bredel 65 (inches)	41.2	22.4	0.12	29.4	8.1	26.8	28.5	43	22.8	5.4	5.4	47.4	5.6	19.1	16.3	10.7	9.6	0.71	0.71	5.7
Connector sizes							ANSI 150#					EN DIN					JIS			
Bredel 65							2.5"					65mm					65mm			

Disclaimer: The information contained in this document is believed to be correct at the time of publication, but Watson-Marlow Bredel BV accepts no liability for any error it contains, and reserves the right to alter specifications without prior notice. All mentioned values in this document are values under controlled circumstances at our test bed. Actual flow rates achieved may vary because of changes in temperature, viscosity, inlet and discharge pressures and/or system configuration. APEX, DuCoNite, Bioprene and Bredel are registered trademarks.



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